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† table 631-3-6: added new table giving voc limits of common

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naval vessel coating specifications. † section 4: content of section 4 was deleted and moved to nstm 079, volume iii. † paragraph 631-5.2.1: replaced reference to mil-std-271 with navsea t9074-as-gib-010/271.

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Naval Sea Systems Command Naval Ship's Technical Manual (NSTM) Chapter 634 Vol. 1, Rev. 4, Jan 2009, Deck Coverings, General (S9086-VG-STM-010) The Society for Protective Coatings (SSPC) Paint Application Specification No. 1 (SSPC-PA 1), 2004, Shop, Field, and Maintenance Painting of Steel

### **REQUIREMENTS FOR PRESERVATION OF SHIP STRUCTURES**

- NSTM Chapter 631-Preservation of Ships in Service-Surface Preparation and Painting, NAVSEA S9086-VD-STM-020. Provides instructions, requirements, and information for the prevention of corrosion of ships, boats, and small craft.

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Adapted from Naval Ships Technical Manual: S9086-VF-STM-010/CH-633 p 6 and D. Jones Principles and Prevention of Corrosion 2nd Ed. page 170. When an electrical connection is established between two dissimilar metals in a conductive environment, electrons will flow from the more negative (active) surface to the more positive (noble) surface.

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